

Work Order ID 69332

Page 1

Monday, May 09, 2011 10:20:22 AM

Item ID: D3446-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 5/9/2011 Start Qty: 16.00



Cust Item ID:

Required Date: 5/18/2011 Req'd Qty: 16.00



Customer:

Reference:

Approvals:

Process Plan: CLDate: 11/05/09

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3446

Rev B

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 14037 ☐ Fabricate as per Dwg D3446 ☐ P/N: 11-6500B0B00031F-01SSP ☐ Possible Supplier: Schroth Safety Products ☐ Material release note is requiredCL 11/05/09 (16)

110

0.00



Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

Rec'd 11/05/12 (16)

120

0.00



QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

8/10/12(16)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Stop



Item Name: Harness Assembly

Start Date: 5/9/2011 Start Qty: 16.00



Cust Item ID:

Required Date: 5/18/2011 Req'd Qty: 16.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location

269

0.00



Packaging

Memo

0.00

Packaging

11/5/13

16-S

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/16

MF
11-05-13

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

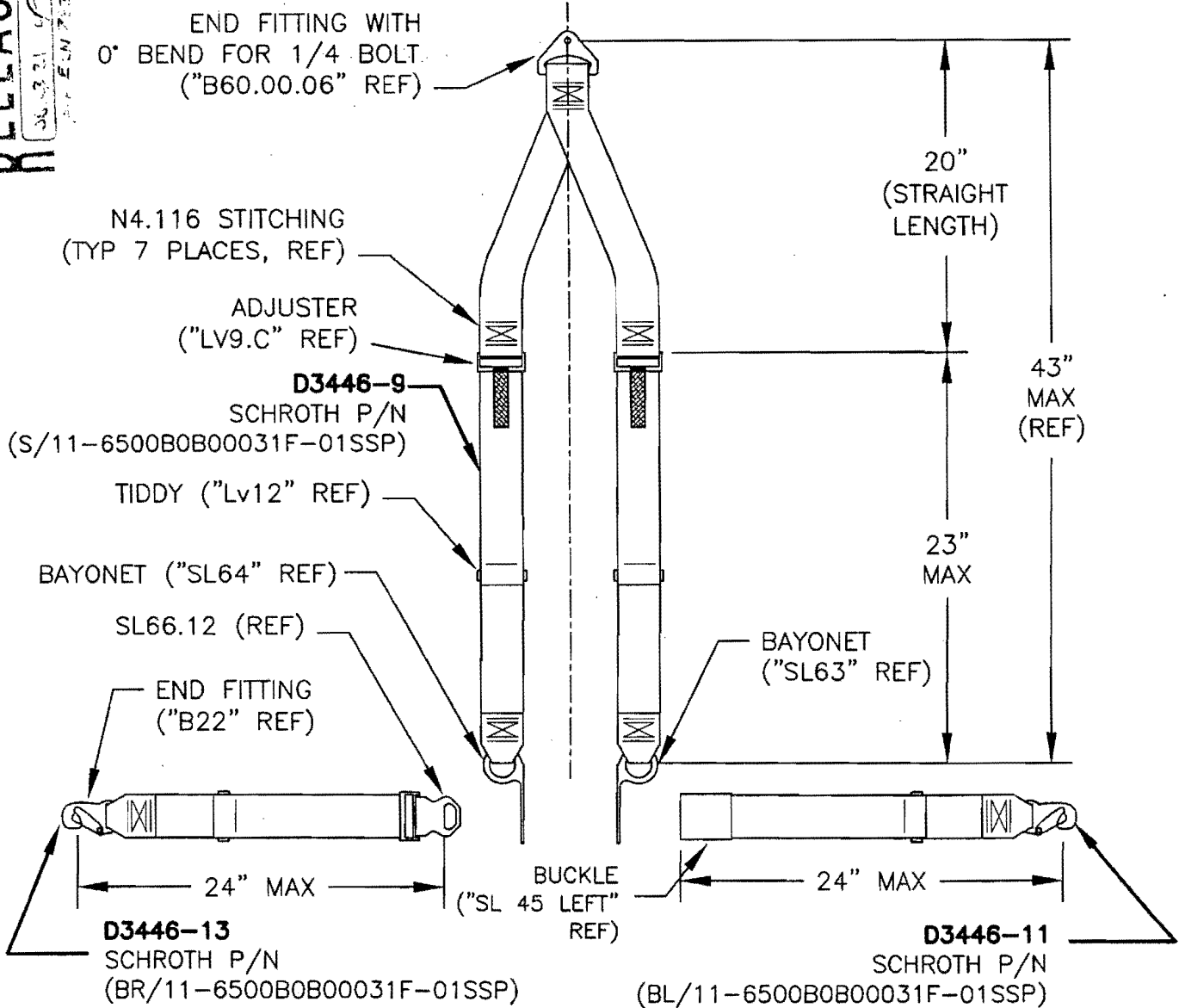
NOTE: Date & initial all entries

DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HT</i>	APPROVED <i>HT</i>	DRAWING NO. D3446	REV. B SHEET 2 OF 3
DATE 06.01.16		TITLE HARNESS ASSEMBLY	SCALE NTS

RELEASED
36321
10/05/09

SPECIFICATION CONTROL DRAWING



D3446-043 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114
LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS:
"DART AEROSPACE LTD. P/N D3446-043". USE LAMINATED TAGS.

- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
P/N: 11-6500B0B00031F-01SSP

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14037

Purchase Order Date 5/9/2011

PO Print Date 5/9/2011

Page Number 1 of 1

Order From :

VU-BAE001

BAE SYSTEMS SAFETY PRODUCTS, INC.
PO BOX 405595
ALTANTA, GA 30384-5595
US

Contact Name

Vendor Phone

954 784 3178

Vendor Fax

954 784 3179

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

EXED
(LilkoSica)

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	14-1300B0B1B0030-01SSP	Harness Assembly	5/13/2011 Yes	24.00 Each	FedEx PI collect	\$0.0000	\$0.00
Special Inst: AS PER DWG DD3446 REV.B B69331 AS PER SIAM: RA111219							
2	11-6500B0B00031F-01SSP	Harness Assembly	5/13/2011 Yes	16.00 Each	FedEx PI collect	\$0.0000	\$0.00

Special Inst: AS ABOVE
B69332

PO Total:

\$0.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 5/9/2011

Packing Slip

22153

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Bill To**DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada**

Phone: 613-632-5200 Fax: 613-632-5246

Ship To

5/9/2011

**DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada****Order-
Line****Description****Qty Shipped**

DAR11004-1 14-1300B0B1B0030-01SSP restraint,4-
pt,dart,loop-on,snap-on,601black 24 ea

Dart Aerospace Ltd, P/N D3446-041

DAR11004-2 11-6500B0B00031F-01SSP restraint,4-
pt,dart,rh/lh,snap-on,bolt-on,601black 16 ea

Dart Aerospace Ltd, 613-632-3336

Aircraft SN:

Plating: N/A - Not Applicable

Plating P.O.:

Webbing: 601 Black

8130 Required

Visual Compliance, BAE Commercial Invoice and
NAFTA Certificate with shipmentShip BAE Fedex Int'l P1 Acct# 171830494
Replacement for restraints in field. Cancelled
DAR11003-2 and issued new order code.

PO: RMA 11-118-02

Notes: DAR11004-1,2**Ship Via:** Fedex Int'l P1**Tracking #:** 797077798869,8983,8869**FOB:** Our Plant

Quality Control / Certification of Conformance

22153



BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Phone: 613-632-5200 Fax: 613-632-5246

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Order-Line

Description

Qty Certified

DAR11004-1 14-1300B0B1B0030-01SSP restraint, 4-pt, dart, loop-on, snap-on, 601 black

Dart Aerospace Ltd, P/N D3446-041

DAR11004-2 11-6500B0B00031F-01SSP restraint, 4-pt, dart, rh/lh, snap-on, bolt-on, 601 black

Dart Aerospace Ltd, 613-632-3336

Aircraft SN:

24 ea

16 ea

Plating: N/A - Not Applicable

Plating P.O.:

Webbing: 601 Black

8130 Required

Visual Compliance, BAE Commercial Invoice and NAFTA Certificate with shipment

Ship BAE Fedex Int'l P1 Acct# 171830494

Replacement for restraints in field. Cancelled

DAR11003-2 and issued new order code.

PO: RMA 11-118-02

Notes:

DAR11004

BAE SYSTEMS**BAE Systems Safety Products, Inc.**

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

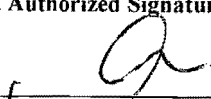
Ph: 954-784-3178 Fax: 954-784-3179

Certificate of Conformance

BAE Systems Safety Products Inc. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality Date 5/9/11Date of Manufacture 05/11

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: BAE2011-0001	
4. Organization Name and Address: PT 1662CE BAE Systems Safety Products, Inc. 1371 S.W.8 th St. Unit #3 Pompano Beach Fl, 33069						5. Work Order/Contract/Invoice Number: DAR11004-2	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Rstrnt, 4-pt, dart, rh/lh, snap-on, bolton 601 black	11-6500B0B00031F-01SSP	NA	16	Date Mfg.: 05/11	NEW	
13. Remarks: EXPORT TO CANADA TSO-C114 Part number 11-6500B0B00031F-01SSP dated June 30, 2005 internal rev int-1 dated 5/4/11 was red-lined on 5/9/2011 to add DART part number 812-812-2230 to label signed by Barrington Black.							
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DARF-500792-CE		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): Arun Kapur		18. Date (m/d/y): May 09, 2011		22. Name (Typed or Printed):		23. Date (m/d/y):	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.							
Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.							
Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

**BAE Systems Safety Products Inc.
MATERIAL ACCEPTANCE TAG**

Part Number:	11-6500B0B00031F-01SSP	Quantity:	16.0
Serial Number:	Date Mfg.: 05/11		
Part Description:	restraint, 4-pt, dart, rh/lh, snap-on, bolt-on, 601 black		
P.O./W.O. #	DAR11004-2	Cust. PO#: RMA 11-118-02	
Vendor/Shop:	Shop / Sew		
Inspector:	K- CINEY	Approval	SSPC QC 018
Date:	5/9/11		